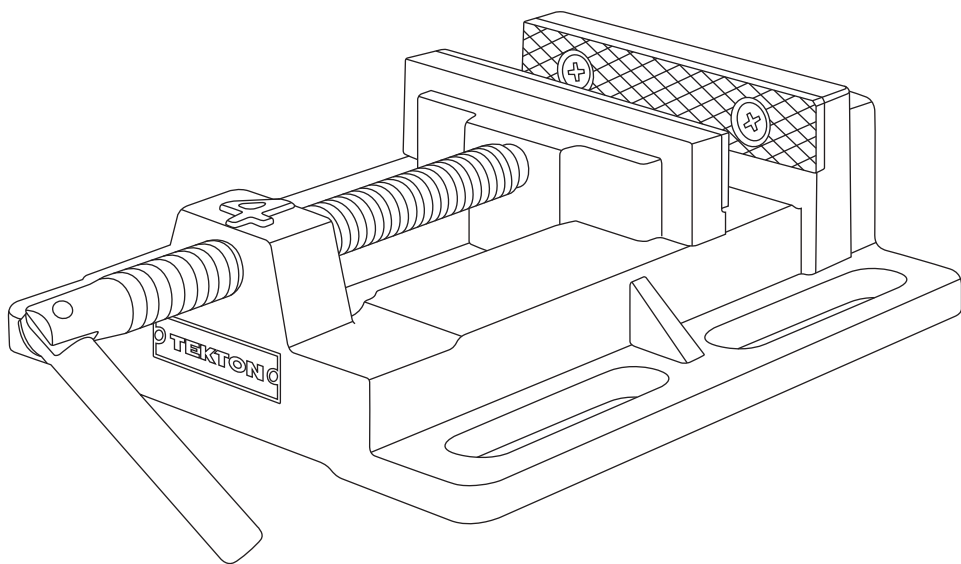


TEKTON®

Model
53994

4IN. DRILL PRESS VISE OPERATOR'S MANUAL

STORE THIS MANUAL IN A SAFE
PLACE FOR FUTURE REFERENCE



BEFORE USE: Completely read and understand drill press operator's manual. Follow all safety and operating instructions.



NEED HELP?

Save time, contact us first.

888-648-8665

support@tektontools.com



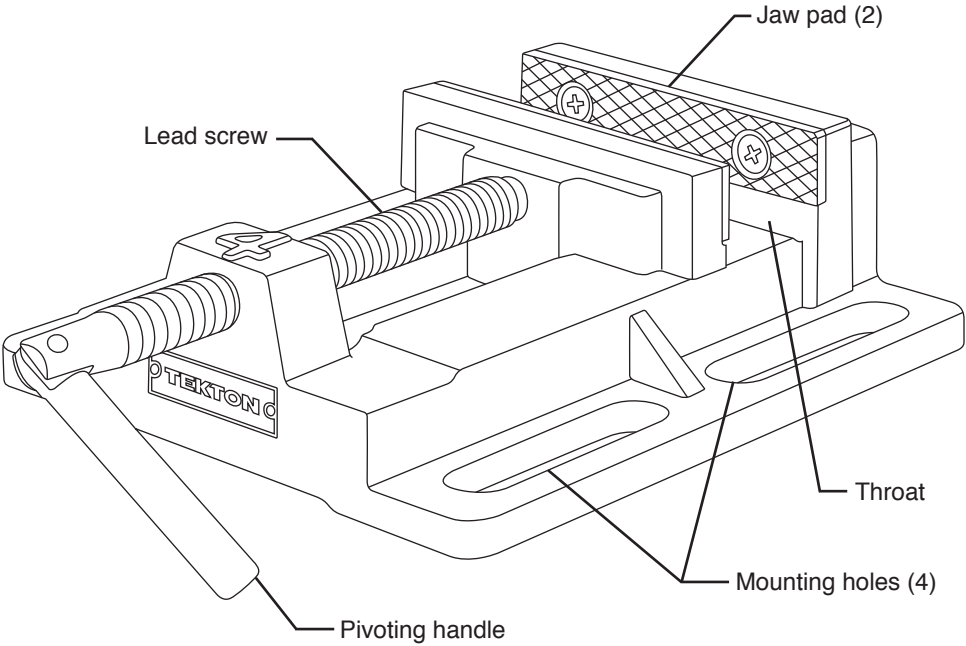
WARNING: WEAR
IMPACT-RESISTANT
PROTECTIVE
EYEWEAR IN WORK
AREA AT ALL TIMES.

CAPACITIES AND DIMENSIONS

#53994- 4in. Drill Press Vise

Jaw width	4 in.
Jaw opening	4-3/8 in.
Throat depth	1-1/16 in.
Tensile strength	30,000 psi
Weight	7.25 lb.
Mounting holes (4)	2-3/4 x 1/2 in.

PART REFERENCE GUIDE



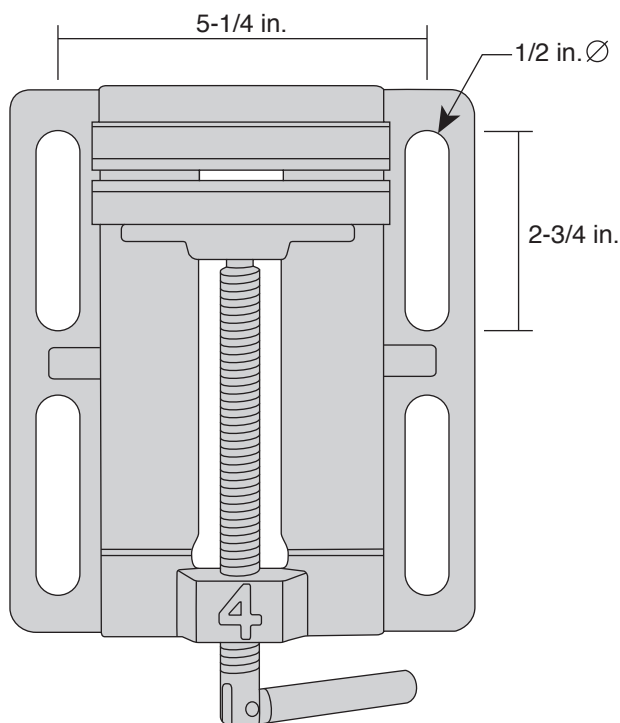
PREPARATION AND MAINTENANCE

Vises are shipped with a protective coating of oil to prevent surface rust. Wipe off excess oil using a clean, lint-free cloth. Do not remove all oil. Leaving a thin layer of this protective coating ensures continued prevention of surface rust.

- Keep bare metal surfaces and all moving parts clean and free of dirt, chips, and foreign materials.
- Use multi-purpose grease to keep moving parts lubricated.
- Routinely apply mineral oil to bare metal surfaces to prevent surface rust.

INSTALLING VISE

Secure the Drill Press Vise to the drill press table. There are different styles of tables requiring varying methods of securing the vise. Consult your drill press operator's manual for recommended securing method.



**DO NOT OVERTIGHTEN
MOUNTING BOLTS.**

Vise may be permanently damaged.

SAFETY INSTRUCTIONS



WARNING: Misuse may damage vise, workpiece, or cause serious injury. Vise must be installed and used properly. Follow all instructions below.

WHEN INSTALLING OR USING VISE



BEFORE USE: Completely read and understand drill press operator's manual. Follow all safety and operating instructions.

ALWAYS secure vise to the drill press table

ALWAYS use eye, face, and ear protection.

ALWAYS keep moving parts lubricated with multi-purpose grease.

ALWAYS keep workpiece centered in jaws. Uneven clamping pressure across jaws could damage vise.

ALWAYS make certain the drill press spindle has come to a complete stop before touching the workpiece.

DO NOT overtighten jaws or lockdowns, damage to vise or workpiece could result. **TIGHTEN BY HAND ONLY.**

DO NOT attempt to drill objects that cannot be held securely in vise.

DO NOT wear loose clothing or gloves when operating a drill press.

LIFETIME REPLACEMENT GUARANTEE

If this product does not meet your expectations, we will replace it or provide replacement parts free of charge. To arrange for shipping of your replacement product or parts, or if you have any other questions, email us at support@tektontools.com or call us at 1-888-648-8665.



Michigan Industrial Tools
3707 Roger B. Chaffee Dr.
Grand Rapids, MI 49548

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